



**Photos Top:** Montana City plant at night; **Middle:** Employees gather to celebrate 10 consecutive years without a lost time accident; **Bottom:** Bob Johnson, purchasing manager, serves as a volunteer firefighter for the local fire department

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**Dick Johnson, Plant Manager**

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## MONTANA CITY, MONTANA

EXHIBIT 1  
DATE 4-11-13  
HB 5B240

### Local Economic Impact

- 79 employees
- Annual payroll: nearly \$4.7 million
- Annual property taxes: more than \$550,000
- Ash Grove's Montana City operations create an estimated 800 local jobs

### Safety Recognition

- Portland Cement Association Innovation in Safety Award – 2005, 1995
- Ash Grove President's Gold Safety Award – 2011, 2009, 2007, 2006, 2005, 2004, 2003
- Ash Grove President's Silver Safety Award – 2010, 2008
- Eleven consecutive years without a lost time accident

### Environmental Leadership

- The plant is certified as ISO 14001 compliant – an international standard for excellence in environmental management
- The Montana City facility is proud of its high environmental compliance rate - ensuring that it complies with all state and federal rules and regulations
- Ash Grove Energy Management (AGem) lighting project replaced multiple light fixtures throughout the facility to include motion detectors and increase energy efficiency
- Undergoing baghouse upgrade project to meet new federal emissions standards

### Commitment to Our Community

- The Montana City plant offers educational tours to area schoolchildren and proactively seeks feedback from local stakeholders through quarterly meetings of its Community Advisory Committee

### Sponsoring Our Community (partial listing)

Jefferson High School Booster Club  
Little League Baseball and Small Fry Football  
Helena High School Rodeo  
Florence Crittendon Home for Unwed Mothers  
Montana Math Counts  
Big Brothers and Sisters of Helena

### History of the Montana City Plant (Production Capacity: 329,400 tons of cement per year)

- Plant opened in 1964
- New cooler installed in 2006

### Making Montana City More Livable

- Developed Sunderland Park & Trail
- Provides bike, foot and horseback access to certain areas of property
- Sponsor of "Adopt a Highway" between plant and Montana City Store
- Provide emergency backup water for Montana City Volunteer Fire Department
- Strong supporters of Jefferson High School, Montana City School and the Clancy School
- Assisted in building tennis courts at Jefferson High School
- Assisted with the development of Montana City Trails